



2015-10-13

## R53 MINI COOPER SINGLE GAUGE POD

2015-10-13 Thank you for purchasing this ALTA product for your car! Installation of this product should only be performed by persons experienced with installation of aftermarket performance parts and proper operation of high performance vehicles. If vehicle needs to be raised off the ground for installation, the installer must use proper jacks, jack-stands and/or a professional vehicle hoist for safety of the installer and to protect property. If the vehicle is lifted improperly, serious injury or death may occur! Please read through all instructions before performing any portion of installation. If you have any questions, please contact our tech department prior to starting installation. We can be reached in any of the following methods:

Email [Tech@ALTAperformance.com](mailto:Tech@ALTAperformance.com)  
Instant Chat off the main page of [www.ALTAperformance.com](http://www.ALTAperformance.com)  
Or simply call our tech team at 503-693-1702

### SPECIAL NOTES:

- Use of the factory service manual can be very helpful during the installation. These can be purchased at the dealership or online. <http://www.realoem.com> has diagrams for the entire car, which can also be helpful.
- Depending on desired gauge placement, and steering wheel placement, gauges may not be visible to driver. Gauges also may interfere with parts of dash depending on placement. Take care when adjusting.
- Included with gauge kit are added parts to help with install of gauge (gauge not included). Not all parts will be needed for installation.

### Parts Included with the ALTA GAUGE POD:

- (1) R53 Gauge Pod
- (1) Phillips SS sheet metal screws #10 x 1.25"
- (1) #10 Toothed washers
- (1) ALTA Bubble Sticker
- (3') Red 16G wire
- (3') Black 16G wire
- (3') White 16G wire
- (3') Orange 16G wire
- (1) Ring terminal
- (4) Red T-Tap connectors
- (1) Blue T-Tap connector
- (6) Male Red connectors
- (4) Butt Connectors
- (10) Zip ties

### Gauge Pod Installation

- 1) Disconnect battery
- 2) Lower steering column to the lowest setting.
- 3) remount gauge cluster to steering column. Adjust gauge pods to desired position and remove gauge cluster from column, to tighten screw. (Careful not to tighten screw too much as the screw is screwing into plastic)



Picture shown with (2) Pods installed

- 4) Once gauge pod is adjusted to desired position, install provided ALTA logo to side of pod.
- 5) Reinstall gauge cluster to column and secure with (2) Torx screws removed earlier.

- 6) Install desired gauges into pods following directions supplied with gauges.
- 7) Verify that wiring etc., for the gauges does not contact dashboard or any other part of interior while moving steering column through its range of motion. If contact exists take steps to eliminate interference. Reconnect battery.

**Questions, Comments and Suggestions Contact: [Tech@ALTAperformance.com](mailto:Tech@ALTAperformance.com)**  
**Visit Our Website for Instant Chat Options at <http://www.ALTAperformance.com>**  
**Call Our Tech Team at 503-693-1702**